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D4888-041L02
Job Sheet 198774



Part No: D4888-041L02

Job Qty: 1 pcs

Part Name: Dome Light Air Vent Assembly, Black



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/6/19

Job Tracking No:

Due Date: 9/3/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev A New Issue 13/09/13 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/3/19		0.00	1.01	Small Fab - 1		DAS 58 9-89 OCT 2 1 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	Small Fab - 2 - B4B	1 pcs	9/3/19		0.00	1.01	Small Fab - 1 - B4B		DAS 58 9-89 OCT 2 1 2019
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
120	QC 5	1 pcs	9/3/19		0.00	0.00	QC 5 - 10		DAS 81 9-89 OCT 2 2 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		

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				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
130	Packaging 3-1 - Stock - B4B	1 pcs	9/3/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	1 pcs	9/3/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

PC MP001

DAS
21
9-89

OCT 23 2019

Part Op 100 - (Small Fab) Pick Kit
 Descriptions: 110 - (Small Fab) Assemble as per Dwg D4888-041 1) Install air vents 2) Install lights 3) Install rheostats 4) Install wiring harness
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

012518

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4886-1	Air Vent	2 pcs (2 ea)	100-Small Fab - 1	5204596
D4888-1L02	Dome Light Housing, Black	1 pcs (1 ea)	100-Small Fab - 1	5198765
D4897-041	Dome Light Wiring	1 pcs (1 ea)	100-Small Fab - 1	5198765
D4898-1	Screw, Stainless Steel	12 pcs (12 ea)	100-Small Fab - 1	5198765
D4906-1	Knob	1 pcs (1 ea)	100-Small Fab - 1	5198765
MS21042L06	Nut	12 Ea (12 ea)	100-Small Fab - 1	5198765
NAS1149F0663P	Washer (AN960-616)	3 Ea (3 ea)	100-Small Fab - 1	5198765
NAS1149FN632P	Washer (AN960-6)	12 Ea (12 ea)	100-Small Fab - 1	5198765

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4886-1	2	2	0
	D4888-1L02	1	4	0
	D4897-041	1	8	0
	D4898-1	12	67	0
	D4906-1	1	5	0
	MS21042L06	12	166	0
	NAS1149F0663P	3	421	0
	NAS1149FN632P	12	98	0
Part Specifications				
Specifications could not be found.				

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____		DISPOSITION				DEPARTMENT/PROCESS					
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐				Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)					
Description Work Order Deviation						Disposition					
Root Cause						FAULT CATEGORY					
						Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Completed By _____						Lead hand / Supervisor _____					
QC / QA Coordinator _____											